

# 6" SiC Epitaxial Specification

Item		Specification	Measurement Technique
<b>1</b>	<b>Substrate</b>		
1.1	Poly-type	4H	--
1.2	Diameter	6" (150mm)	--
1.3	Off Orientation	4deg off	--
1.4	Dopant	N-type	--
<b>2</b>	<b>N2-doped 4H-SiC, Thickness: 5~30um, Doping Level: <math>1 \times 10^{15} \sim 3 \times 10^{16}</math></b>	Edge Exclusion: 5mm	
2.1	Thickness Uniformity	$\sigma/\text{mean} \leq 4\%$	FTIR (9 points)
2.2	Doping Uniformity	$\sigma/\text{mean} \leq 10\%$	CV (9 points)
<b>3</b>	<b>Run-to-Run Variation (3 Continuous Runs)</b>	Edge Exclusion: 5mm	
3.1	Mean Thickness of All Wafers	$\sigma/\text{mean} \leq 1\%$	FTIR, 3 continuous runs
3.2	Mean Doping of All Wafers	$\sigma/\text{mean} \leq 1.5\%$	CV, 3 continuous runs
<b>4</b>	<b>Epi Defects</b>		
4.1	Usable area( 3*3 mm <sup>2</sup> )	$\geq 90\%$	Candela CS920
4.2	SSF	$< 1.5/\text{cm}^2$	Candela CS920
4.2	BPD	$< 1.0/\text{cm}^2$	Candela CS920
<b>5</b>	<b>Surface Roughness</b>	$R_a \leq 0.3\text{nm}$	AFM, 5um x 5um (3 points) [NOTE-1]
	[NOTE-1] AFM: monitor		
<b>6</b>	<b>Bow/Warp</b>	30~-30um/<60um	ADE9500